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**PATENT**

Docket No. 720734.00004

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant: Orth  
Appl. No.: 10/518,295  
Filed: December 16, 2004  
For: APPARATUS FOR FORMING STACKS

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**PRELIMINARY AMENDMENT**

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Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Please enter the following preliminary amendment in the patent application prior to calculation of the filing fee.

An amendment to the claims begins at page 2.

The remarks begin at page 4.